

A young girl with blonde hair, wearing a yellow t-shirt, is holding a white sign high above her head with both arms. The sign has the text 'GO GREEN BEFORE THE GREEN GOES' written in green, hand-drawn letters. The background shows a clear blue sky and green trees. The image is partially obscured by a dark grey curved overlay on the right side of the slide.

GO GREEN
BEFORE
THE GREEN GOES

How UK Retail is leading the Sustainable Agenda for Packaging and Why?

Presented by
Ian Schofield



PLASTIC HEALTH SUMMIT

HOW TO TAKE CARE OF THE NEXT GENERATION?

OCTOBER 3 – 2019
AMSTERDAM

- Highlights.
- ***We eat, drink & breath* microplastics!**
- **63 known toxic chemicals in food and drink packaging**
- **Nylon in our lungs**
- **EDC'S (Endocrine-Disrupting Chemicals) affecting fertility**
- **Plastic is killing our immune cells**

New York last week



Global Megatrends

- Identified areas to consider

Globalization & society



- ↻ Urbanization & population growth
- ↻ Single households
- ↻ Ageing population
- ↻ Hectic lifestyle
- ↻ Packed goods demand

Innovation & digitalization



- ↻ Online Grocery & convenience growth
- ↻ Food packaging innovation
- ↻ Blockchain
- ↻ Processes needs for material recovery

Sustainability



- ↻ Food waste
- ↻ rPET growth
- ↻ Change and resource scarcity
- ↻ Recyclability and related regulation changes
- ↻ European retailers packaging drivers



Global Megatrends

• Sustainability



Resource Scarcity



+35%

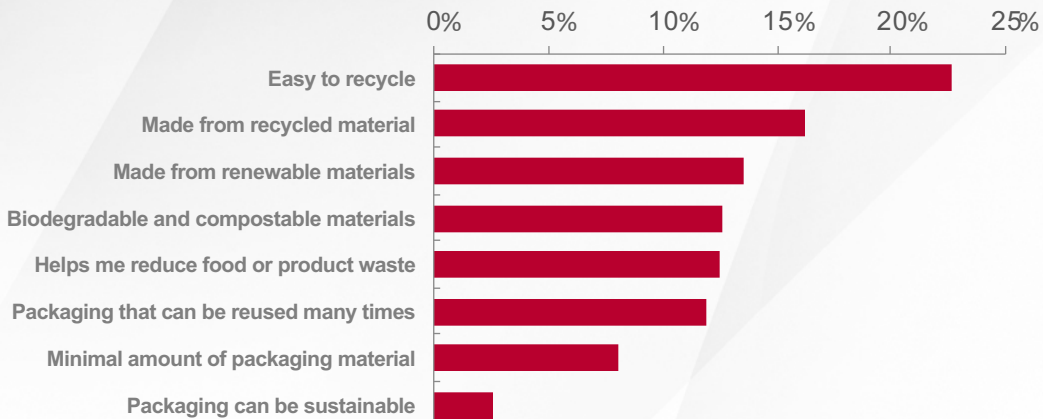


+40%



+50%

Demands of the global population will increase by 2030.



Consumer opinions
on the definition of
sustainable packaging

Observation

The interconnectivity between trends in climate change and resource scarcity is amplifying the impact.

Climate change could reduce agricultural productivity by up to a third across large parts of Africa over the next 60 years.

Globally, **demand for water will increase** by 40% and for energy by 50%.

The world's current economic model is **pushing beyond the limits of the planet's** ability to cope.

Considering the consumer desires related to sustainable packaging, **"Easy to recycle"** and **"made from recycled contents"** can be the key drivers for meeting the need around resource scarcity and **sustainable packaging consumer perception.**

When i trained

- 1978-1983-Co-op-40 YEARS AGO
- Packaging Team –Central Laboratories
- Working in 100 factories from Tea, Winery, margarine, cereals, biscuits, drinks, preserves.
- First jobs moving out of traditional materials and into plastics
- **Now-Moving Plastic into traditional materials in 4 years**

Total Plastic waste management real figures:



9%
Recycled



12%
Incinerated



79%
Discarded
in landfill, open
environments
or in the
oceans





Iceland
#toocoolforplastic

– Key Highlights



Daily Mail
TUESDAY, JANUARY 6, 2018
www.dailymail.co.uk
NEWSPAPER OF THE YEAR 65p

GOOD HEALTH
STARTS PAGE 34

A GLORIOUS SOUVENIR
PULLOUT TRIBUTE TO ...
THE MIGHTY LANCASTER
STARTS ON PAGE 39

SUPERMARKET BANS PLASTIC
Exclusive: Iceland first store in the world to remove plastic packaging from ALL its own-label products

By Sean Poulter
Consumer Affairs Editor

A UK supermarket will be the first in the world to remove plastic packaging from all of its own-label products

Pop star's

KEY MESSAGES:

- All its own-label products will have no plastic packaging within five years
- It puts pressure on other supermarkets to follow suit a lower levels of pollution
- Packaging on 1,400 product will be replaced across more than 250 suppliers
- The company, which has more than 900 stores, has a five-year plan to ditch plastic from all of its own-brand products.



Iceland
#toocoolforplastic

Cost Neutral

Iceland

How did we tackle this

- Packaging Supplier Conference
- Empowered buyers
- Set goals
- Linked with like minded people-Plastic Planet
- “COST Neutral”. We cannot put up prices!
- Scour the earth to find alternatives.
- Issued guidelines of RAG for suppliers after careful selection procedure
- Started trials and tests immediately
- We influenced Government, Trade Bodies, Global retailers and brands
- Went upstream to the actual makers of materials.
- Adopted new OPRL guidelines
- Seen as leaders and pioneers- **Disruptors**
- **Passion, Passion, Passion**



The Tail wind

- Customers, wildlife, ocean's and kids want this
- Support from many environmental bodies
- Subject moved into “Climate Change”
- Poor arguments from Plastic industry
- Media-Cups, Water Bottles, Straws etc
- Buying Team
- Buy in from the top level.
- We only have one chance here. More and more bad plastic stories



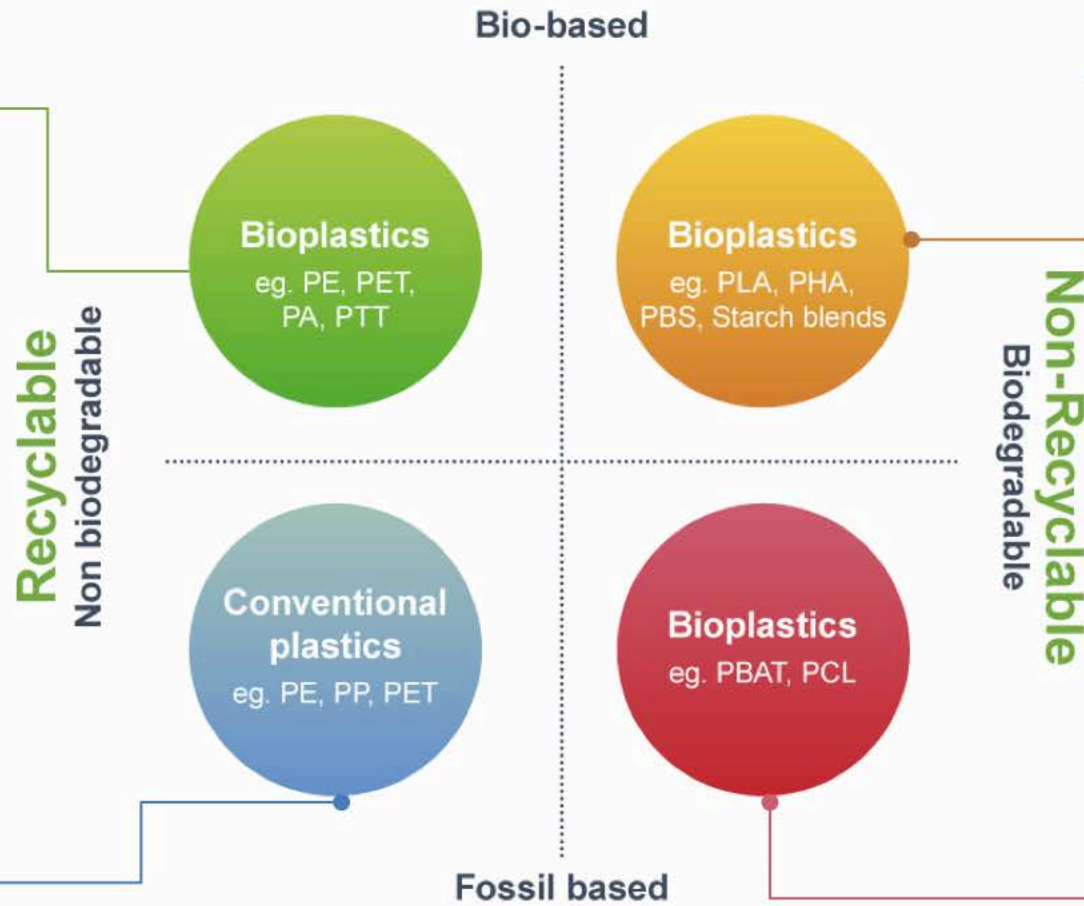
Plastics can come from multiple raw material start points and have multiple post-consumer end points

'Plastic' can be made from **bio-based, non-fossil fuel** materials

These are still categorised as plastics and bio-based plastic or bioplastic does not automatically mean it will biodegrade

Plastic is **most commonly made from fossil-based materials**

Conventional polymers such as polyethylene (PE) are classed as easily recyclable



More organic by their nature, **non-fossil fuel bioplastics** such as PLA, PHA, PBS are biodegradable

Biodegradable ≠ compostable.
'Biodegradable' means that the material breaks down in a defined period of time, however the speed, method and nature of biodegradation differs hugely between materials

Fossil-based plastics like PBAT are **biodegradable** but are **non-recyclable**

The Plastic Argument

- Weight
- Food Safety
- Food Waste
- It's only Asia!
- CO2
- It's only Fish!



What About?

- Circular Economy
- Recycling
- Government/ EU rules
- China Ban
- PEF (polyethylene –furanoate)
- PLA (Polylactic Acid)
- Bio Plastics
- Oxy-Biodegradable
- **Customers**



The Heads Wins

- Price of alternatives- 3-10 times plus
- Change!
- Shelf Life Implications
- New Capital needed-De-nesting, new tooling
- Economy
- Customers budgets-Going down not up
- Slow reaction of many suppliers
- Recycling Methods-Compostable?
- Common Ground in Wrap/Plastic Pact/Defra
- LCA on alternatives



Iceland - Packaging Guidelines (1)

- Bio-polymers – where these replicate current plastics not to be included
 - No 'food' based sources; no GMO
 - Cellulose & PLA potential (plus PHA/PHB?)
- Bio-Degradable Polymers
 - Potential interest if no alternative to Plastic exists
 - triggered decomposition – also of interest if proved to completely break down (and certified) as a last resort
- Compostable Packaging
 - Fully bio-degradable/compostable packaging are options



ASTM D7801-05
ASTM D6691-09

CSN EN 13432

Packaging - Requirements for packaging recoverable through composting and biodegradation - Test scheme and evaluation criteria for the final acceptance of packaging



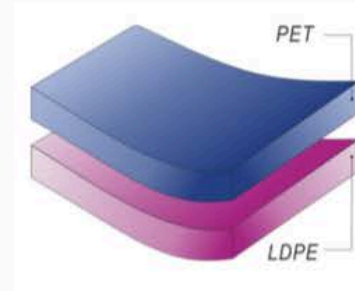
Compostable

Similar properties to biodegradable packaging but compostable packaging materials actually give **nutrients back to the earth after breaking down**



Iceland - Packaging Guidelines (2)

- Films & Laminates – (whilst they are still being used) - simplification to aid recycling:
 - Multi-layer to PET/PE to PE



- Ready Meal (& Other) Trays – from Plastic to paper-based substrates or Aluminium where appropriate
 - 85-90% reduction in plastic first step
 - Longer term coatings / cellulose option develop test and implement
 - Black to be limited on outside, subject to confirmation



Iceland - Packaging Guidelines (3)

- Punnets, Egg Boxes & Trays
 - Moulded Pulp – heat-sealed – paper based film?



- Lidding Film – develop paper based / cellulose alternatives



- Flow-wrap in cartons – removal where feasible, coated board to protect
 - Where not possible – consider paper / cellulose / bio-degradable alternatives



DESIGN CONSIDERATIONS



NO ISSUES TO RECYCLE

Full compatibility - materials can pass through with no negative effects on the waste streams from the recycling plant



MODERATE BUT TOLERABLE ISSUES

Limited compatibility - materials can pass through with limited negative effects on the waste streams from the recycling plant



PROBLEMATIC TO BE AVOIDED.

Low compatibility - negative effects on the waste streams from the recycling plant

FILMS AND LAMINATES

Less than 3% by weight
Removable, peelable by the customer preferred
Material density less than 0.95 or greater than 1.15
Soluble barrier systems

Less than 5% by weight

More than 5% by weight
Two-sided lamination, oxodegradable materials, PVC
Materials with a density between 0.95 and 1.15

COATINGS AND ADDITIVES

Water-soluble
Metallic inks (as long as not UV cured)

Hard sized

UV inks and varnishes

TRANSLUCENT PAPERS

Tracing paper

Glassine without silicone

Greaseproof, wax/wax coated, silicone

FOIL BLOC PRINTING

-

Under 30% of external surface area

Over 30% of external surface area

ADHESIVES

-

Adhesives with repulp certification

Those which plasticise above 35 degrees C

ALTERNATIVE FIBRES

-

With repulp certification

Incompatible with paper making

WRAPPING PAPER

Paper only

-

Foiled or plastic based
Glitter

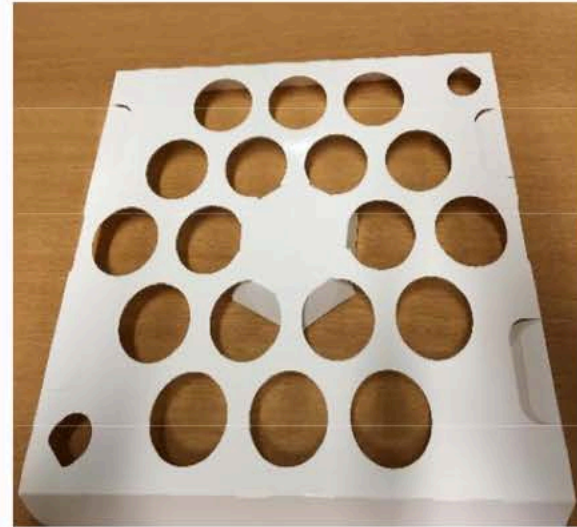
FOOD CONTAMINATION

No food

Surface staining only

Baked on food

Example of "it can be done"



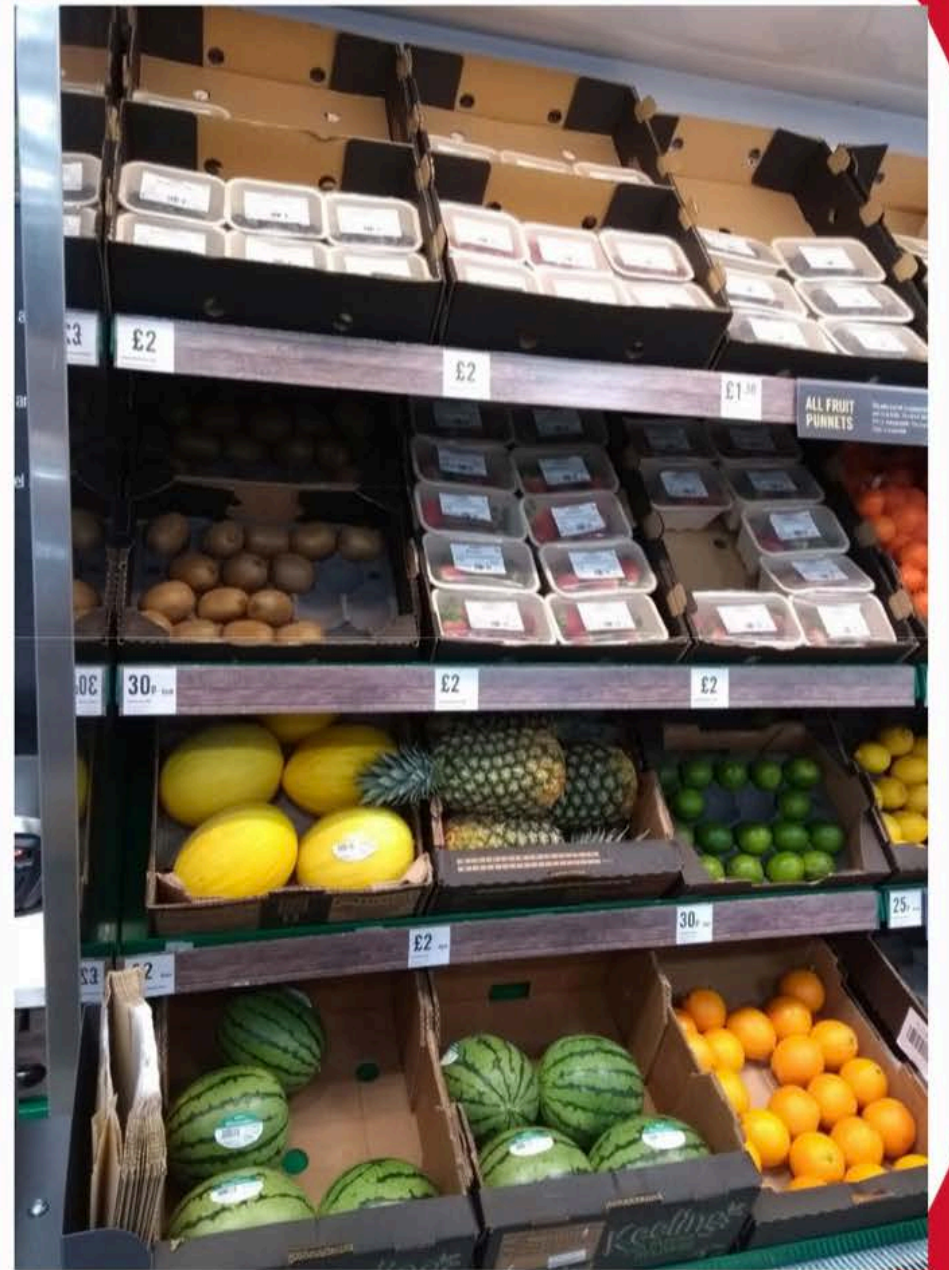
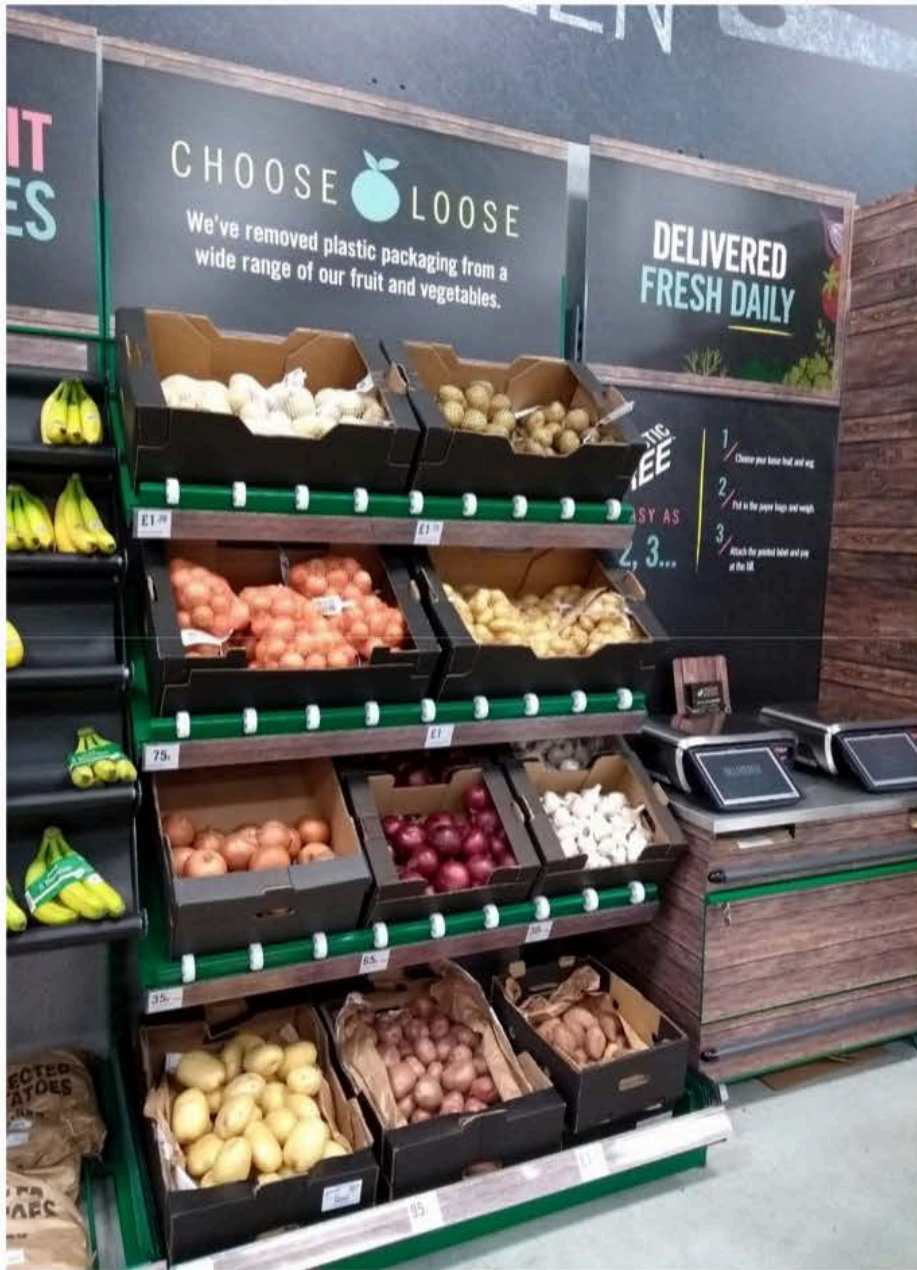
Party food 2019
packaging brief

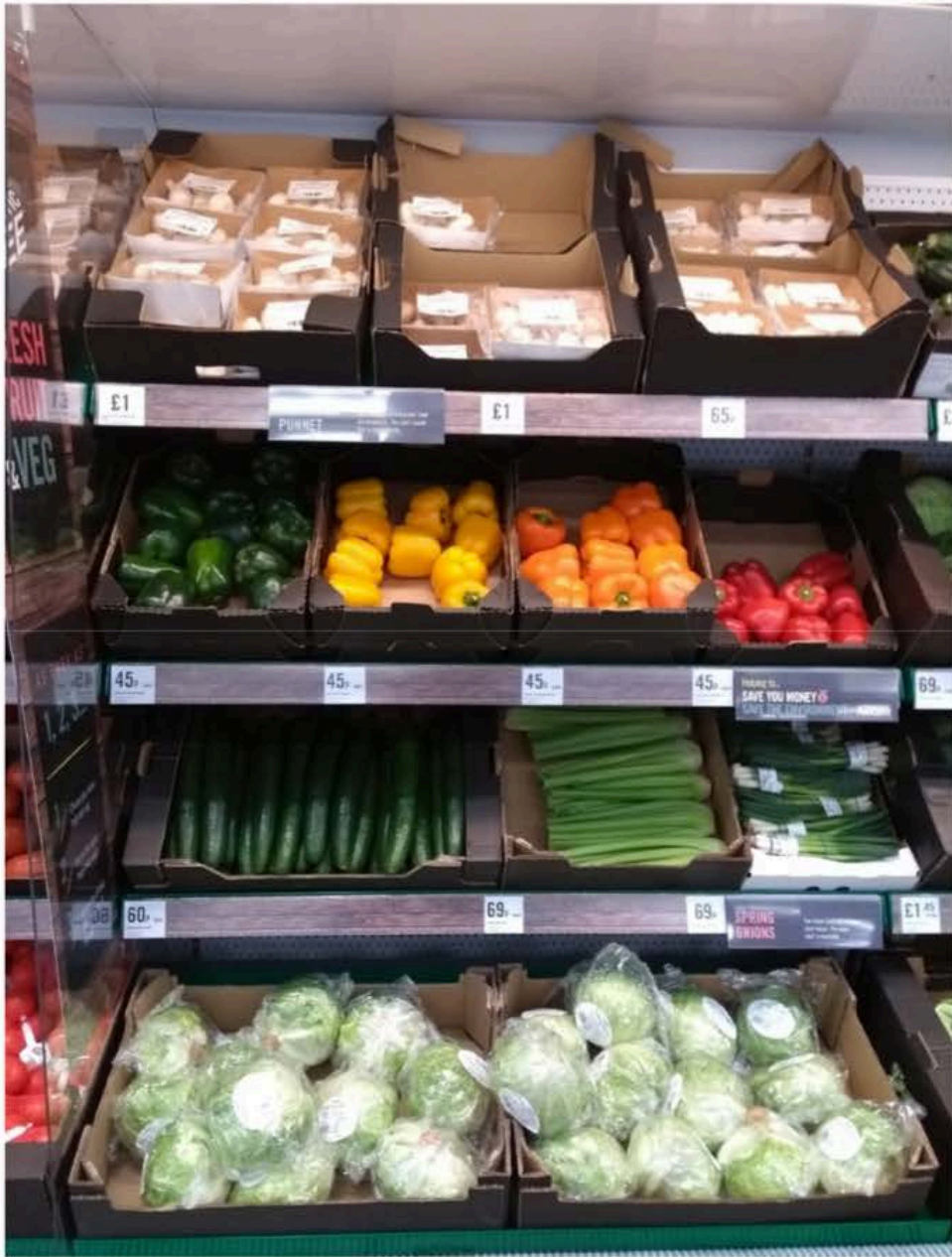
**PLASTIC
FREE**

Produce

- Natural Products
- Back to Corner Shop
- Back to Cello
- New Films
- Pulp trays
- Surprising Wins
- Why any Packaging?
- Thinking Differently-Bananas & Lemons







Tesco Preferred Materials/Formats

Red: Materials that we will remove by the end of 2019 (or by April 2019 for Tesco Partners, excluding black plastics)

Amber: Materials that we will either investigate alternatives for, or **use only where required**

Green: Materials we will continue to use and use as replacements for the Red List

Red – Exit (poor for recycling and/or potentially harmful)	Amber - Hold (until infrastructure and/or scientific developments take place)	Green – Preferred (easily recycled, can have high recycled content)
PVC & Polystyrene	Home compostable E.g. Cellulose, Mater-bi & Natureflex	Sustainably sourced Wood, Board, Paper & Glassine
PVdC	Complex laminates/multi-layer films	Glass
Oxy degradable materials	OPP - Oriented polypropylene	PET - Polyethylene terephthalate
Acrylic (for food applications)	Acrylic (for bathroom products)	PE – Polyethylene (preferred material for flexible film)
PLA – Polylactic acid	PP – Polypropylene (for certain food applications)	HDPE & LDPE
Industrial compostable	New materials	PP – Polypropylene (non-food)
Polycarbonate		Steel & Aluminium
Rigid Water soluble plastics		
Expanded/Foamed Polymers		
* Black Plastics		

* Black plastic refers to all dark coloured plastics that are non-detectable in recycling plants. For all suppliers the deadline for exiting black plastic is the end of 2019



Red packaging

<p>Red – Exit (poor for recycling and/or potentially harmful)</p>	<p>PVC – Poly Vinyl Chloride</p> 	<p>PS – Polystyrene</p> 	<p>Oxy Degradable</p> 
<p>PVC</p>	<p>Acrylic</p> 	<p>PLA – Polylactic Acid</p> 	<p>Industrial Compostable</p> 
<p>Polystyrene</p>	<p>PC – Polycarbonate</p> 	<p>Rigid Water Soluble</p> 	<p>Expanded/Foamed Polymers</p> 
<p>Oxy degradable materials</p>			
<p>Acrylic (for food applications)</p>			
<p>PLA – Polylactic acid</p>			
<p>Industrial compostable</p>			
<p>Polycarbonate</p>			
<p>Rigid Water soluble plastics</p>			
<p>Expanded/Foamed Polymers</p>			

Introducing the 4 R's

Remove it where we can.

Reduce it where we can't.

Reuse more.

Recycle what's left.



We don't sell air.

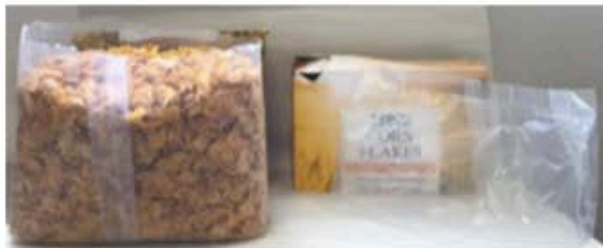
We don't move or store air.

We don't want to package air.

45

Removing excess packaging benefits through the supply chain

A 20% packaging reduction on these own brand and branded products can provide the following per annum



c3,200 less pallets

c2.8 tonnes packaging reduction

c24 tonnes corrugate box reduction

c50,000 reduced road miles



c300 less pallets

c0.9 tonne packaging reduction

c5 tonnes corrugate box reduction

c3,500 reduced road miles

44

23 September 2019

Co-op has today been unveiled as the first British retailer to become a signatory of the UN's 'Our Only Future' campaign at its Climate Action Summit in New York.



All our own-brand packaging will be easy to recycle by 2023 (80% by 2020)

We will use a minimum of 50% recycled plastic in PET plastic, pots, trays and punnets and HDPE bottles by 2021

We will eliminate own-brand CPET, black and dark plastic packaging by 2020

We've replaced single-use carrier bags in almost 1,400 Co-ops with the UK's first compostable carrier bag


We will remove any plastic (from packaging and products) that is not designed to be recycled or reused by 2023

We will work with partners to improve recycling rates and help customers reuse & recycle easily

In Home News Sport Weather iPlayer Sounds CBBC More

Business Politics Tech Science Health Family & Education Entertainment & Arts Stories Video & Audio In Pictures

Australia Europe Latin America Middle East US & Canada



happened: Climate protests sweep the

in cities across the world BBC 2:25

0:52 'This is more important than a maths lesson'

0:46 'I'm here to step up and more'

BBC BBC



Climate Change- The pressure is growing



Q & A